

EM3728

Transparent acrylic sealer

Main features of the product:

Easy sanding Good open pore High transparer	Good distension Not yellowing	

Application field : wooden doors, furniture, kitchens cabinets

Substrate preparation: sanding wooden items whit grain 180

Application:	Spray gun, airless and airmix, curtain coater		
	Product	Code	% weight
Mixing preparation:	Part "A"	EM3728	100
	catalyst	EMC08	20
	Thinner	EM725	30÷40

Chemical-Physical Properties at 20°C

Chemical-Frigsical Froperties at 20 C				
Solid content (%)	25±3			
Specific gravity (g/cm³) at 20℃	0.98± 0,030			
Viscosity DIN 4 (s) at 20℃	60±5			
Pot life (h) at 20℃	8÷10 h			

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Application onaracteristics				
Quantity recommended per coat	120- 180 g/m²			
Number of hands recommended	Min 1- max 2			
Mix. Viscosity ready to use cup DIN 4 at 20℃	15-19 sec			

General indications about the cycle				
	Drying in tunnel at 20 (min)	Drying in tunnel at 40 (min)		
Dry dust free	20	15		
Imprint free	35÷40	20÷25		
Sandable	2÷3 h	1÷2h		

Alternative thinners:

EM726	During the summer time	
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Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C

12 months from date of manufacture when stored according to directions above

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THE DATA AND INFORMATION ON THIS TECHNICAL DATA SHEET ARE BASED ON OUR BEST KNOWLEDGE AT PRESENT. IT IS THE USER'S RESPONSIBILITY TO MAKE SURE THAT THE PRODUCT MEETS HIS/HER NEEDS IN RELATION TO THE TOOLS USED FOR APPLICATION, THE SURFACES TO BE COATED AND THE ENVIRONMENTAL CONDITIONS FOR APPLICATION.

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