



# EM3728

## Transparent acrylic sealer

**Main features of the product:**

Easy sanding Good open pore High transparency	Good distension Not yellowing
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**Application field** : wooden doors, furniture, kitchens cabinets

**Substrate preparation:** sanding wooden items whit grain 180

<b>Application:</b>	Spray gun, airless and airmix, curtain coater		
<b>Mixing preparation:</b>	Product	Code	% weight
	Part "A"	EM3728	100
	catalyst	EMC08	20
	Thinner	EM725	30÷40

**Chemical-Physical Properties at 20°C**

Solid content (%)	25±3
Specific gravity (g/cm <sup>3</sup> ) at 20°C	0.98± 0,030
Viscosity DIN 4 (s) at 20°C	60±5
Pot life (h) at 20°C	8÷10 h

**Application Characteristics**

Quantity recommended per coat	120- 180 g/m <sup>2</sup>
Number of hands recommended	Min 1- max 2
Mix. Viscosity ready to use cup DIN 4 at 20°C	15-19 sec

**General indications about the cycle**

	Drying in tunnel at 20°(min)	Drying in tunnel at 40°(min)
Dry dust free	20	15
Imprint free	35÷40	20÷25
Sandable	2÷3 h	1÷2h

**Alternative thinners:**

EM726	During the summer time
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**Storage:**

Keep the cans carefully sealed, in a well-ventilated and temperature controlled between 10-30 °C

**Deadline:**

12 months from date of manufacture when stored according to directions above